

DART AEROSPACE LTD		Work Order:	24207.
Description: D3 Adapter.		Part Number:	D3448- 63 06 08.3
Dwg: D3448 Rev A.		Qty:	6.
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	MC	Turn Asper. ⁹ Folio FAS65: Dwg D3446. Material 1.00" Hex 303 SS. (Born 1.750). (M303H1.000) Batch: 18419		05-09-01	6.
3	QC2	Inspected parts as they come off the CNC machine.		05-09-01	6
4A	QC8	Second Check. ENGINEERING APPROVAL		05-09-02	6
4B	MC	Reburr.		05-09-01	6
5.	ST	Identify & Stock in Punch float Room.		05-09-02	6
6.	AC	Cast/Port 23.09 23.09		05-09-07	6
7	DC	Close up/o Level 21.		05/09/07	6

Rev	Date	Change	Revised By	Approved

ST 961 Fin x 1.2398
 Z - .139
 20.00
 Chiffre 10907

Fin
 bnp. 96 dip.
 png

X: 570
 Z - .430
 X: 3789
 Z - .5434
 2nd op.

Tolo

37° → Fin → X: 6525
 Z - .1509

30° - ST: 6525
 Z - .250

Fin: 745
 Z - .2767

T0808

1st character { ST X: 8316
 Z - .8633
 Fin X: 6525
 Z - .615

Then

1 Z - .635

2 X: 8822.961

45° → X: 1.2257
 Z - .7673